

SERVICE INSTRUCTION WORKSHEET

HYGRADE PRODUCTS DIVISION, STANDARD MOTOR PRODUCTS, Inc.

TO REPAIR

DISASSEMBLY

Dust Cover Screw (3)

CARTER CARBURETOR

2 BARREL - BBD 1 1/4 (LATE)

33.

DISASSEMBLY (Cont.)

Plunger Spring

TYPICAL ILLUSTRATION -27C **AMC** only 34 **AMC** only 19 20 67 **DETAIL "A"**

2. Dust Cover Saket 3. Dust Cover Gasket 4. Pump/Metering Rod Screws (2) 5. Pump/Metering Rod Washers (2) 6. Pump Counter Shatt 7. Metering Rod Arm 8. Pump Arm 8. Pump Arm 9. Pump Link 10. Vacuum Piston Screw 11. Metering Hod (2) 12. Choke Shaft Lever Screw 13. Choke Pulloff Rod 15. Choke Pulloff Rod 16. Choke Pulloff 17. Fast Idle Cam Screw 18. Fast Idle Cam Screw 19. Retainer 20. Throttle Connector Rod 21. Fast Idle Rod 22. Bowl Cover Screw (4) 23. Carburetor Tag I.D. 24. Bowl Cover 25. Bowl Cover 26. Bowl Cover 27. Vacuum Throttle Positioner 27. Jake Main Medering Jet (2) 38. Needle 39. Baffle 41. Float (2) 42. Float Pin Retainer 41. Float (2) 44. Venturi Screw (2) 45. Venturi Cover Assembly 46. Venturi Cover Assembly 47. Venturi Cover Gasket 48. Venturi Cover Gasket 49. Check Ball (small) 50. Body Flange Screw (4) 51. Body Flange 52. Body Flange Gasket 53. Main Body Casting 54. E. G. R. Dump Valve Screv 55. E. G. R. Dump Valve/Bracket 56. Limiter Cap (2) 57. Idle Mixture 58. Crew (2) 58. Idle Mixture 59. Thermostat Cover 60. Thermostat Cover 61. Thermostat Cover 62. Thermostat Cover 63. Baffle Plate 64. Choke Housing 65. Choke Housing 66. Choke Housing 67. Choke Housing 68. Seat
2. Dust Cover 3. Dust Cover Gasket 4. Pump/Metering Rod Screws (2) 5. Pump/Metering Rod Washers (2) 6. Pump Counter Shaft 7. Metering Rod Arm 8. Pump Arm 9. Pump Link 10. Vacuum Piston Screw 11. Metering Hod (2) 12. Choke Shaft Lever Screw 13. Choke Shaft Lever 14. Choke Pulloff 15. Choke Pulloff 16. Choke Pulloff 17. Fast Idle Cam Screw 18. Fast Idle Cam Screw 19. Retainer 20. Throttle Connector Rod 21. Fast Idle Rod 22. Bowl Cover Screw (4) 23. Carburetor Tag I.D. 24. Bowl Cover & Bracket Screw (2) 25. Bowl Cover Screw (3) 28. Idle Adjustment Screw (3) 39. Intake Check Ball (large) 36. Seat 36. Seat 37. Gasket Assembly 39. Baffile 40. Float Pin Retainer 41. Float (2) 42. Float Pin 43. Main Metering Jet (2) 44. Venturi Screw (2) 44. Venturi Cover Assembly 45. Venturi Cover Assembly 46. Venturi Cover Gasket 47. Venturi Cover Gasket 48. Venturi Gasket 49. Check Ball (small) 50. Body Flange Screw (4) 51. Body Flange Gasket 53. Main Body Casting 54. E.G.R. Dump Valve/Bracket 55. E.G.R. Dump Valve/Bracket 56. Limiter Cap (2) 56A. Idle Mixture Screw Plug (2) (See Fig. J-Some Models) 57. Idle Mixture Screw (2) 58. Idle Mixture Screw (2) 59. Thermostat Cover Retainer 276. Assembly 60. Thermostat Cover Retainer 276. Assembly 61. Thermostat Cover Gasket 61. Thermostat Cover Retainer 62. Thermostat Cover Retainer 63. Baffle Plate 64. Choke Housing Screw (long) 65. Choke Housing Screw (long) 66. Choke Housing Screw (short) 67. Choke Housing 67. Choke Housing 67. Choke Housing
2. Dust Cover 3. Dust Cover Gasket 4. Pump/Metering Rod Screws (2) 5. Pump/Metering Rod Washers (2) 6. Pump Counter Shatt 7. Metering Rod Arm 8. Pump Arm 9. Pump Link 10. Vacuum Piston Screw 11. Metering Rod (2) 12. Choke Shaft Lever Screw 13. Choke Shaft Lever 14. Choke Pulloff Bracket Screw 15. Pumpl Counter Shatt 16. Choke Pulloff Bracket Screw 17. Fast Idle Cam Screw 18. Fast Idle Cam Screw 19. Retainer 19. Retainer 20. Throttle Connector Rod 21. Fast Idle Rod 22. Bowl Cover Screw (4) 23. Carburebor Tag I.D. 24. Bowl Cover 26. Bowl Cover 26. Bowl Cover 27. Vacuum Throttle Positioner Screw (3) 29. Idle Adjustment Cover Screw (3) 31. Idle Adjustment Screw (50. Rod Rall (small) 35. Intake Chock Ball (large) 36. Seat 36. Seat 36. Seat 36. Seat 37. Gasket Assembly 38. Needle 39. Baftle 40. Float Pin 40. Float Pin 41. Float (2) 42. Float Pin 43. Main Metering Jet (2) 45. Venturi Cover Assembly 46. Venturi Cover Assembly 47. Venturi Cover Assembly 48. Venturi Cover Gasket 49. Check Ball (small) 50. Body Flange Screw (4) 51. Body Flange 52. Body Flange Gasket 53. Main Body Casting 54. E.G.R. Dump Valve/Bracket 55. Limiter Cap (2) 56. Limiter Cap (2) 57. Idle Mixture Screw (2) 58. Idle Mixture Screw (2) 59. Thermostat Cover Screw (2) 59. Thermostat Cover Screw (2) 59. Thermostat Cover Gasket 50. Thermostat Cover Cover Screw (3) 50. Body Flange 60. Thermostat Cover Gasket 61. Thermostat Cover Gasket 62. Thermostat Cover Gasket 63. Baffle Plate 64. Choke Housing Screw (short) 66. Choke Housing Screw (short) 67. Idle Mixture Screw (2) 68. Thermostat Cover Gasket 69. Thermostat Cover Gasket 60. Choke Housing Screw (short) 60. Choke Housing
2. Dust Cover 3. Dust Cover Gasket 4. Pump/Metering Rod Screws (2) 5. Pump/Metering Rod Washers (2) 6. Pump Counter Shaft 7. Metering Rod Arm 8. Pump Arm 9. Pump Link 10. Vacuum Piston Screw 11. Metering Rod (2) 12. Choke Shaft Lever Screw 13. Choke Shaft Lever Screw 14. Choke Pulloff Rod 15. Choke Pulloff Rod 16. Choke Pulloff Bracket Screw 17. Fast Idle Cam 18. Fast Idle Cam 19. Retainer 20. Throttle Connector Rod 21. Fast Idle Rod 22. Bowl Cover 24. Bowl Cover 25. Bowl Cover 26. Bowl Cover 26. Bowl Cover 27. Vacuum Tirottle Positioner 27. AMC: Solenoid 28. Plunger Assembly 35. Intake Check Ball (large) 36. Seat 37. Gasket Assembly 38. Needle 40. Float Pin 40. Float Pin 41. Float (2) 42. Float Pin 43. Main Metering Jet (2) 44. Venturi Screw (2) 45. Venturi Cover Assembly 45. Venturi Cover Assembly 46. Venturi Cover Gasket 47. Venturi Assembly 48. Venturi Gasket 49. Check Ball (small) 50. Body Flange Gasket 51. Body Flange Gasket 52. Body Flange Gasket 53. Main Body Casting 54. E.G.R. Dump Valve Screw 55. E.G.R. Dump Valve Screw 56. Limiter Cap (2) 57. Idle Mixture Screw (2) 58. Idle Mixture Screw (2) 59. Thermostat Cover Screw (2) 59. Thermostat Cover Screw (2) 59. Thermostat Cover Retainer 27. Vacuum Throttle Positioner 27. AMC: Solenoid 27. Vacuum Throttle Positioner 28. Idle Adjustment Cover 30. Idle Adjustment Cover 30. Idle Adjustment Cover Screw (6) 30. Idle Adjustment 64. Choke Housing Screw (short)
2. Dust Cover 3. Dust Cover Gasket 4. Pump/Metering Rod Screws (2) 5. Pump/Metering Rod Washers (2) 6. Pump Counter Shatt 7. Metering Rod Arm 8. Pump Arm 9. Pump Link 10. Vacuum Piston Screw 11. Metering Rod (2) 12. Choke Shaft Lever Screw 13. Choke Shaft Lever 14. Choke Pulloff Bracket Screw 15. Choke Pulloff Bracket Screw 16. Choke Pulloff 17. Fast idle Cam Screw 18. Fast idle Cam Screw 19. Retainer 20. Throttle Connector Rod 21. Fast idle Rod 22. Bowl Cover Screw (4) 23. Carburetor Tag I. D. 24. Venture Screw (2) 25. Bowl Cover 26. Bowl Cover 27. Vacuum Throttle Positioner 27. Vacuum Throttle Positioner 28. Idle Adjustment Cover 39. Baftle 39. Baftle 40. Float Pin 40. Float Pin Retainer 41. Float (2) 42. Float Pin 43. Main Metering Jet (2) 44. Venturi Screw (2) 45. Venturi Cover Assembly 45. Venturi Cover Assembly 46. Venturi Cover Gasket 47. Venturi Assembly 48. Venturi Gasket 49. Check Ball (small) 50. Body Flange Screw (4) 51. Body Flange Gasket 52. Body Flange Gasket 53. Main Body Casting 54. E.G.R. Dump Valve Screw 56. Limiter Cap (2) 57. Idle Mixture Screw (2) 58. Idle Mixture Screw (2) 59. Thermostat Cover Screw (2) 59. Thermostat Cover Retainer 27. Vacuum Throttle Positioner 27. Vacuum Throttle Positioner 27. Vacuum Throttle Positioner 27. Vacuum Throttle Positioner 28. Idle Adjustment Screw (3) 50. Idle Adjustment Cover Screw (4) 61. Thermostat Cover Gasket 62. Thermostat Cover Gasket 63. Baffle Plate 64. Choke Housing Screw (long) 65. Choke Housing
2. Dust Cover 3. Dust, Cover Gasket 4. Pump/Metering Rod Screws (2) 5. Pump/Metering Rod Washers (2) 6. Pump Counter Shaft 7. Metering Rod Arm 8. Pump Arm 9. Pump Link 10. Vacuum Piston Screw 10. Vacuum Piston Spring 11. Metering Rod (2) 12. Choke Shaft Lever Screw 13. Choke Shaft Lever 14. Choke Pulloff Bracket Screw 16. Choke Pulloff Brasket Screw 16. Choke Pulloff Brasket Screw 17. Fast Idle Cam Screw 18. Fast Idle Cam Screw 19. Retainer 20. Throttle Connector Rod 21. Fast Idle Rod 22. Bowl Cover Screw (4) 23. Carburetor Tag I.D. 24. Bowl Cover Screw (2) 25. Bowl Cover 26. Bowl Cover Screw (3) 28. Idle Adjustment Screw (3) 29. Idle Adjustment Screw (3) 29. Idle Adjustment Screw (1) 36. Seat 37. Gasket Assembly 14. Intake Check Ball (large) 37. Gasket Assembly 14. Intake Check Ball (large) 37. Gasket Assembly 14. Ploat Pin Retainer 40. Float Pin Retainer 41. Float (2) 42. Float Pin 44. Venturi Screw (2) 45. Venturi Screw (2) 45. Venturi Cover Assembly 45. Venturi Cover Gasket 47. Venturi Assembly 48. Venturi Gasket 49. Check Ball (small) 50. Body Flange Screw (4) 51. Body Flange Gasket 52. Body Flange Gasket 53. Main Body Casting 54. E.G. R. Dump Valve Screw 56. Limiter Cap (2) 56A. Idle Mixture Screw (2) 57. Idle Mixture Screw (2) 58. Idle Mixture Spring (2) 58. Idle Mixture Spring (2) 59. Thermostat Cover Retainer 60. Thermostat Cover Retainer 61. Thermostat Cover Retainer 62. Thermostat Cover Gasket 63. Baffle Plate 64. Choke Housing Screw (10ng)
2. Dust Cover Gasket 3. Dust Cover Gasket 4. Pump/Metering Rod Screws (2) 5. Pump/Metering Rod Washers (2) 6. Pump Counter Shaft 7. Metering Rod Arm 8. Pump Arm 10. Vacuum Piston Spring 11. Metering Hod (2) 12. Choke Shaft Lever Screw 13. Choke Pulloff Bracket Screw 14. Choke Pulloff Bracket Screw 15. Choke Pulloff Bracket Screw 16. Choke Pulloff Brast Idle Cam Screw 17. Fast Idle Cam Screw 18. Fast Idle Cam Screw 19. Retainer 20. Throttle Connector Rod 21. Fast Idle Rod 22. Bowl Cover & Screw (2) 24. Bowl Cover Gasket 27. Vacuum Throttle Positioner 27A. AMC: Solenoid 27B. And Sambly 28. Plunger Assembly 35. Intake Check Ball (large) 36. Seat 37. Gasket Assembly 38. Needle 37. Gasket Assembly 40. Float Pin Retainer 40. Float Pin 41. Float (2) 42. Float Pin 43. Main Metering Jet (2) 45. Venturi Screw (2) 45. Venturi Cover Assembly 45. Venturi Cover Gasket 47. Venturi Cover Gasket 47. Venturi Assembly 48. Venturi Gosket 49. Check Ball (small) 50. Body Flange 51. Body Flange Gasket 52. Body Flange Gasket 53. Main Body Casting 54. E.G.R. Dump Valve Screw 55. Limiter Cap (2) 56. Limiter Cap (2) 57. Idle Mixture Screw Plug (2) 58. Idle Mixture 59. Screw (2) 59. Thermostat Cover 59. Thermostat Cover 79. Retainer 70. Thermostat Cover 70. Assembly 71. Farmostat Cover 70. Assembly 72. Vacuum Throttle Positioner 73. Gasket Assembly 74. Venturi Cover Gasket 75. Bowl Cover Gasket 75. Bowl Cover Gasket 75. Limiter Cap (2) 75. Idle Mixture 75. Idle Mixture 75. Screw (2) 75. Thermostat Cover 75. Retainer 76. Thermostat Cover 76. Bowl Cover Gasket 77. Vacuum Throttle Positioner 78. Pump Arm 79. Retainer 79. Thermostat Cover 70. Thermostat Cover 70. Assembly 70. Thermostat Cover
2. Dust Cover Gasket 3. Dust Cover Gasket 4. Pump/Metering Rod Screws (2) 5. Pump/Metering Rod Washers (2) 6. Pump Counter Shaft 7. Metering Rod Arm 8. Pump Arm 9. Pump Link 10. Vacuum Piston Screw 11. Metering Rod (2) 12. Choke Shaft Lever Screw 13. Choke Shaft Lever Screw 14. Choke Pulloff 15. Choke Pulloff 16. Choke Pulloff 17. Fast Idle Cam Screw 18. Fast Idle Cam Screw 19. Retainer 20. Throttle Connector Rod 21. Fast Idle Rod 22. Bowl Cover Screw (2) 24. Bowl Cover & Bracket Screw (2) 25. Bowl Cover Screw (2) 27. Vacuum Throttle Positioner 27A. AMC: Solenoid 28. Idle Adjustment 36. Seat 37. Gasket Assembly 38. Needle 39. Baffle 40. Float Pin Retainer 41. Float (2) 42. Float Pin 42. Float Pin 44. Venturi Cover Assembly 44. Venturi Screw (2) 45. Venturi Cover Assembly 45. Venturi Cover Gasket 47. Venturi Cover Gasket 47. Venturi Assembly 48. Venturi Gasket 49. Check Ball (small) 50. Body Flange Screw (4) 51. Body Flange Gasket 52. Body Flange Gasket 53. Main Body Casting 54. E.G.R. Dump Valve Screw 55. E.G.R. Dump Valve Screw 56. Limiter Cap (2) 56A. Idle Mixture 50. Thermostat Cover 50. Thermostat Cover 60. Thermostat Cover 61. Thermostat Cover 62. Thermostat Cover 63. Thermostat Cover 64. Venturi Cover Gasket 65. Limiter Cap (2) 66. Limiter Cap (2) 67. Idle Mixture 68. Check Ball (small) 68. Pump Valve Screw (2) 69. Thermostat Cover 69. Thermostat Cover 60. Thermostat Cover 60. Thermostat Cover 61. Thermostat Cover 62. Thermostat Cover 62. Thermostat Cover 63. Thermostat Cover 64. Venturi Cover Gasket 65. Limiter Cap (2) 66. Limiter Cap (2) 67. Idle Mixture 68. Venturi Gover Screw (2) 68. Idle Mixture 69. Thermostat Cover 69. Thermostat Cover 60. Thermostat Cover 60. Thermostat Cover
2. Dust Cover Gasket 3. Dust Cover Gasket 4. Pump/Metering Rod Screws (2) 5. Pump/Metering Rod Washers (2) 6. Pump Counter Shaft 7. Metering Rod Arm 8. Pump Arm 10. Vacuum Piston Screw 11. Metering Hod (2) 12. Choke Shaft Lever Screw 13. Choke Shaft Lever 14. Choke Pulloff Bracket Screw 15. Choke Pulloff Bracket Screw 16. Choke Pulloff Bracket Screw 17. Fast Idle Cam Screw 18. Fast Idle Cam Screw 19. Retainer 20. Throttle Connector Rod 21. Fast Idle Rod 22. Bowl Cover Screw (2) 23. Carburetor Tag I.D. 24. Bowl Cover Basket 27. Vacuum Throttle Positioner 27. Vacuum Throttle Positioner 27. Vacuum Throttle Positioner 27. Vacuum Throttle Positioner 27. AMC: Solenoid 27. Assembly 28. Idle Mixture Screw (2) 27. Vacuum Throttle Positioner 27. Vacuum Throttle Positioner 27. AMC: Solenoid 27. Thermostat Cover Retainer 27. AMC: Solenoid 27. Thermostat Cover Retainer 27. Amc: Solenoid 27. Thermostat Cover Retainer 27. Thermostat Cover
2. Dust Cover 3. Dust Cover Gasket 4. Pump/Metering Rod Screws (2) 5. Pump/Metering Rod Washers (2) 6. Pump Counter Shaft 7. Metering Rod Arm 8. Pump Arm 9. Pump Arm 9. Pump Link 10. Vacuum Piston Spring 11. Metering Hod (2) 12. Choke Shaft Lever 13. Choke Shaft Lever 14. Choke Pulloff Rod 15. Choke Pulloff Rod 16. Choke Pulloff Bracket Screw 16. Choke Pulloff 17. Fast Idle Cam Screw 18. Fast Idle Cam Screw 19. Retainer 20. Throttle Connector Rod 21. Fast Idle Rod 22. Bowl Cover & Bracket Screw (2) 24. Bowl Cover & Bracket Screw (2) 25. Bowl Cover & Bracket Screw (2) 26. Bowl Cover & Bracket Screw (2) 27. Vacuum Throttle Positioner 27. Vacuum Throttle Positioner 27. A AMC: Solenoid 27. Pump Arm 40. Float Pin Retainer 41. Float (2) 42. Float Pin 43. Main Metering Jet (2) 44. Venturi Cover Assembly 45. Venturi Cover Assembly 45. Venturi Cover Gasket 47. Venturi Cover Gasket 47. Venturi Assembly 48. Venturi Gasket 49. Check Ball (small) 50. Body Flange Screw (4) 51. Body Flange 52. Body Flange Gasket 53. Main Body Casting 54. E.G.R. Dump Valve/Bracket 56. Limiter Cap (2) 56. Limiter Cap (2) 57. Idle Mixture 58. Seat 69. Seat 69. Seat 61. Thermostat Cover 60. Thermostat Cover 60. Thermostat Cover 60. Thermostat Cover 61. Thermostat Cover
2. Dust Cover Gasket 3. Dust Cover Gasket 4. Pump/ Metering Rod Screws (2) 5. Pump/ Metering Rod Washers (2) 6. Pump Counter Shaft 7. Metering Rod Arm 8. Pump Arm 9. Pump Link 10. Vacuum Piston Screw 11. Metering Hod (2) 12. Choke Shaft Lever Screw 13. Choke Shaft Lever 14. Choke Pulloff Bracket Screw 16. Choke Pulloff 17. Fast Idle Cam Screw 18. Fast Idle Cam Screw 19. Retainer 20. Throttle Connector Rod 21. East Idle Rod 22. Bowl Cover Screw (4) 23. Carburetor Tag I.D. 26. Bowl Cover Screw (2) 27. Vacuum Throttle Positioner 27A. AMC: Solenoid 35. Intake Check Ball (large) 36. Seat 37. Gasket Assembly 40. Float Pin Retainer 41. Float (2) 42. Float Pin 43. Main Metering Jet (2) 44. Venturi Screw (2) 45. Venturi Cover Assembly 45. A. Venturi Cover Gasket 47. Venturi Assembly 48. Venturi Gasket 49. Check Ball (small) 50. Body Flange Gasket 51. Body Flange Gasket 52. Body Flange Gasket 53. Main Body Casting 54. E.G.R. Dump Valve/Bracket Screw (2) 56. Limiter Cap (2) 57. Idle Mixture Screw (2) 58. Idle Mixture Screw (2) 59. Thermostat Cover Screw (2) 59. Thermostat Cover Screw (2) 70. Thermostat Cover Screw (2) 71. Vacuum Throttle Positioner 71. Fart Idle Rod 72. Vacuum Throttle Positioner 73. AMC: Solenoid
2. Dust Cover 3. Dust Cover Gasket 4. Pump/Metering Rod Screws (2) 5. Pump/Metering Rod Washers (2) 6. Pump Counter Shaft 7. Metering Rod Arm 8. Pump Arm 9. Pump Link 10. Vacuum Piston Screw 11. Metering Hod (2) 12. Choke Shaft Lever Screw 13. Choke Shaft Lever 14. Choke Pulloff Bracket Screw 15. Choke Pulloff Bracket Screw 16. Choke Pulloff Bracket Screw 17. Fast Idle Cam Screw 18. Fast Idle Cam Screw 19. Retainer 20. Throttle Connector Rod 21. Fast Idle Rod 22. Bowl Cover Screw (2) 24. Bowl Cover Screw (2) 25. Bowl Cover Screw (2) 26. Bowl Cover Screw (2) 27. Vacuum Throttle Positioner Screw (2) 36. Intake Check Ball (large) 35. Intake Check Ball (large) 36. Seat 36. Seat 36. Seat 36. Seat 37. Gasket Assembly 40. Float Pin Retainer 40. Float Pin 41. Float (2) 42. Float Pin 44. Venturi Screw (2) 45. Venturi Cover Assembly 45. Venturi Cover Assembly 46. Venturi Cover Gasket 47. Venturi Cover Gasket 47. Venturi Gasket 48. Venturi Gasket 49. Check Ball (small) 50. Body Flange Screw (4) 51. Body Flange 52. Body Flange Gasket 53. Main Body Casting 54. E.G.R. Dump Valve Screw 55. E.G.R. Dump Valve Screw 56. Limiter Cap (2) 58. Idle Mixture Screw (2) 59. Thermostat Cover Screw (2) 59. Thermostat Cover
2. Dust Cover 3. Dust Cover Gasket 4. Pump/Metering Rod Screws (2) 5. Pump/Metering Rod Washers (2) 6. Pump Counter Shaft 7. Metering Rod Arm 8. Pump Arm 9. Pump Link 10. Vacuum Piston Spring 11. Metering Rod (2) 12. Choke Shaft Lever Screw 13. Choke Shaft Lever 14. Choke Pulloff Bracket Screw 16. Choke Pulloff Bracket Screw 16. Choke Pulloff Bracket Screw 17. Fast Idle Cam Screw 18. Fast Idle Cam Screw 19. Retainer 20. Throttle Connector Rod 21. Fast Idle Rod 22. Bowl Cover Screw (2) 23. Carburetor Tag I.D. 25. Bowl Cover Spring (2) 25. Bowl Cover Spring (2) 26. Bowl Cover Spring (2) 26. Bowl Cover Spring (2) 27. Fast Rod Screw (2) 28. Bowl Cover Spring (2) 29. Throttle Cover Spring (2) 20. Throttle Cover Spring (2) 21. Throttle Cover Spring (2) 22. Throttle Cover Spring (2) 23. Carburetor Tag (2) 24. Throttle Cover Spring (2) 25. Throttle Cover Spring (2) 25. Throttle Cover Spring (2) 25. Th
2. Dust Cover 3. Dust Cover Gasket 4. Pump/Metering Rod Screws (2) 5. Pump/Metering Rod Washers (2) 6. Pump Counter Shaft 7. Metering Rod Arm 8. Pump Arm 9. Pump Link 10. Vacuum Piston Screw 11. Metering Hod (2) 12. Choke Shaft Lever Screw 13. Choke Shaft Lever Screw 14. Choke Pulloff Bracket Screw 15. Choke Pulloff Bracket Screw 16. Choke Pulloff Bracket Screw 17. Fast Idle Cam Screw 18. Fast Idle Cam Piston Screw 19. Retainer 20. Throttle Connector Rod 21. Fast Idle Rod 22. Bowl Cover Screw (4) 23. Carburetor Tag I.D. 24. Bowl Cover Spring (2) 25. Bowl Cover Screw (2) 26. Pump Counter Shaft 36. Seat 36. Seat 36. Seat 36. Seat 36. Seat 37. Gasket Assembly 38. Needle 49. Float Pin 40. Float Pin Retainer 41. Float (2) 42. Float Pin 43. Main Metering Jet (2) 45. Venturi Cover Assembly 45. Venturi Cover Assembly 45. Venturi Cover Gasket 47. Venturi Assembly 48. Venturi Gasket 49. Check Ball (small) 50. Body Flange 52. Body Flange 53. Main Body Casting 54. E.G.R. Dump Valve/Bracket 55. Limiter Cap (2) 56. Limiter Cap (2) 57. Idle Mixture Screw (2) 58. Idle Mixture Screw (2) 59. Thermostat Cover
2. Dust Cover 3. Dust Cover Gasket 4. Pump/Metering Rod Screws (2) 5. Pump/Metering Rod Washers (2) 6. Pump Counter Shaft 7. Metering Rod Arm 8. Pump Arm 9. Pump Link 10. Vacuum Piston Screw 11. Metering Rod (2) 12. Choke Shaft Lever Screw 13. Choke Shaft Lever 14. Choke Pulloff Bracket Screw 16. Choke Pulloff 17. Fast Idle Cam Screw 18. Fast Idle Cam Screw 19. Retainer 19. Retainer 19. Retainer 10. Throttle Connector Rod 21. Fast Idle Rod 22. Bowl Cover & Screw (4) 23. Carburetor Tag I.D. 24. Bowl Cover & Ball (large) 35. Intake Check Ball (large) 36. Seat 37. Gasket Assembly 38. Needle 40. Float Pin Retainer 41. Float (2) 42. Float Pin 44. Venturi Screw (2) 45. Venturi Cover Assembly 45. Venturi Cover Assembly 45. Venturi Cover Gasket 47. Venturi Assembly 48. Venturi Gasket 49. Check Ball (samall) 50. Body Flange Screw (4) 51. Body Flange 52. Body Flange Gasket 53. Main Body Casting 54. E.G.R. Dump Valve Screv 56. Limiter Cap (2) 57. Idle Mixture Screw (2) 58. Idle Mixture Screw (2) 59. Idle Mixture Spring (2)
2. Dust Cover 3. Dust Cover Gasket 4. Pump/Metering Rod Screws (2) 5. Pump/Metering Rod Washers (2) 6. Pump Counter Shaft 7. Metering Rod Arm 8. Pump Arm 9. Pump Link 10. Vacuum Piston Screw 11. Metering Rod (2) 12. Choke Shaft Lever Screw 13. Choke Shaft Lever Screw 14. Choke Pulloff Bracket Screw 16. Choke Pulloff Bracket Screw 17. Fast Idle Cam Screw 18. Fast Idle Rod 29. Pump Link 19. Pump Link 20. Throttle Connector Rod 21. Fast Idle Rod 22. Bowl Cover Screw (4) 23. Carburetor Tag I.D. 24. Bowl Cover Screw (2) 36. Seat 36. Seat 36. Seat 36. Seat 37. Gasket Assembly 39. Baffle 40. Float Pin Retainer 41. Float (2) 42. Float Pin 44. Venturi Screw (2) 45. Venturi Cover Assembly 45. Venturi Cover Assembly 46. Venturi Cover Gasket 47. Venturi Gasket 49. Check Ball (small) 50. Body Flange Screw (4) 51. Body Flange 52. Body Flange Gasket 53. Main Body Casting 54. E.G.R. Dump Valve Screw 56. Limiter Cap (2) 57. Idle Mixture Screw (2) 28. Idle Mixture Screw (2) 58. Idle Mixture
2. Dust Cover 3. Dust Cover Gasket 4. Pump/Metering Rod Screws (2) 5. Pump/Metering Rod Washers (2) 6. Pump Counter Shaft 7. Metering Rod Arm 8. Pump Arm 9. Pump Link 10. Vacuum Piston Screw 11. Metering Rod (2) 12. Choke Shaft Lever Screw 13. Choke Shaft Lever 14. Choke Pulloff Bracket Screw 16. Choke Pulloff 17. Fast Idle Cam Screw 18. Fast Idle Cam Screw 19. Retainer 20. Throttle Connector Rod 21. Fast Idle Rod 22. Bowl Cover Screw (4) 23. Lintake Check Ball (large) 35. Intake Check Ball (large) 36. Seat 36. Seat 37. Gasket Assembly 48. Veedle 40. Float Pin 40. Float Pin 41. Float (2) 42. Float Pin 43. Main Metering Jet (2) 44. Venturi Screw (2) 45. Venturi Cover Assembly 45. Venturi Cover Assembly 46. Venturi Cover Gasket 47. Venturi Gasket 48. Venturi Gasket 49. Check Ball (small) 50. Body Flange Screw (4) 51. Body Flange Gasket 53. Main Body Casting 54. E.G.R. Dump Valve Screw 55. E.G.R. Dump Valve/Bracket 56. Limiter Cap (2) 57. Idle Mixture Screw (2)
2. Dust Cover 3. Dust Cover Gasket 4. Pump/Metering Rod Screws (2) 5. Pump/Metering Rod Washers (2) 6. Pump Counter Shaft 7. Metering Rod Arm 8. Pump Arm 9. Pump Link 10. Vacuum Piston Screw 11. Metering Hod (2) 12. Choke Shaft Lever Screw 13. Choke Shaft Lever Screw 14. Choke Pulloff Bracket Screw 16. Choke Pulloff Bracket Screw 16. Choke Pulloff Bracket Screw 17. Fast Idle Cam Screw 18. Fast Idle Cam Screw 19. Retainer 20. Throttle Connector Rod 21. Fast Idle Rod 22. Bowl Cover Screw (4) 23. Dlunger Assembly 35. Intake Check Ball (large) 36. Seat 37. Gasket Assembly 44. Vealuri Piston 39. Baffile 40. Float Pin 41. Float (2) 42. Float Pin 43. Main Metering Jet (2) 45. Venturi Screw (2) 45. Venturi Cover Assembly 45. A. Venturi Cover Assembly 46. Venturi Cover Gasket 47. Venturi Assembly 48. Venturi Gasket 49. Check Ball (small) 50. Body Flange Screw (4) 51. Body Flange 52. Body Flange Gasket 53. Main Body Casting 54. E.G.R. Dump Valve Screw 55. E.G.R. Dump Valve/Bracket 56. Limiter Cap (2) 57. Idle Mixture
2. Dust Cover 3. Dust Cover Gasket 4. Pump/Metering Rod Screws (2) 5. Pump/Metering Rod Washers (2) 6. Pump Counter Shaft 7. Metering Rod Arm 8. Pump Arm 9. Pump Link 10. Vacuum Piston Spring 11. Metering Rod (2) 12. Choke Shaft Lever Screw 13. Choke Shaft Lever Screw 14. Choke Pulloff Bracket Screw 15. Choke Pulloff Bracket Screw 16. Choke Pulloff 17. Fast Idle Cam Screw 18. Fast Idle Cam Screw 19. Retainer 20. Throttle Connector Rod 21. Fast Idle Rod 22. Bowl Cover 23. Jenger Assembly 35. Intake Check Ball (large) 36. Seat 37. Gasket Assembly 40. Float Pin Retainer 41. Float (2) 42. Float Pin 43. Main Metering Jet (2) 44. Venturi Screw (2) 45. Venturi Cover Assembly 45. Venturi Cover Assembly 46. Venturi Cover Gasket 47. Venturi Gasket 48. Venturi Gasket 49. Check Ball (small) 50. Body Flange Screw (4) 51. Body Flange 52. Body Flange Gasket 53. Main Body Casting 54. E.G.R. Dump Valve Screv 55. E.G.R. Dump Valve Screv 56. Limiter Cap (2) 56A. Idle Mixture Screw Plug (2) (See Fig. J-Some Models)
2. Dust Cover 3. Dust Cover Gasket 4. Pump/Metering Rod Screws (2) 5. Pump/Metering Rod Washers (2) 6. Pump Counter Shaft 7. Metering Rod Arm 8. Pump Arm 9. Pump Link 10. Vacuum Piston Sorew 11. Metering Rod (2) 12. Choke Shaft Lever Screw 13. Choke Shaft Lever 14. Choke Pulloff Bracket Screw 16. Choke Pulloff Bracket Screw 16. Choke Pulloff Bracket Screw 17. Fast Idle Cam Screw 18. Fast Idle Cam Screw 19. Retainer 20. Throttle Connector Rod 21. Fast Idle Rod 23. Dintake Check Ball (large) 35. Intake Check Ball (large) 36. Seat 37. Gasket Assembly 48. Veeturi Ploat Pin Retainer 40. Float Pin Retainer 41. Float (2) 42. Float Pin 43. Main Metering Jet (2) 44. Venturi Screw (2) 45. Venturi Cover Assembly 46. Venturi Cover Assembly 47. Venturi Assembly 48. Venturi Gasket 47. Venturi Gasket 49. Check Ball (small) 50. Body Flange 52. Body Flange 52. Body Flange Gasket 53. Main Body Casting 54. E.G.R. Dump Valve/Bracket 56. Limiter Cap (2) 56A. Idle Mixture Screw Plug (2)
2. Dust Cover 3. Dust Cover Gasket 4. Pump/Metering Rod Screws (2) 5. Pump/Metering Rod Washers (2) 6. Pump Counter Shaft 7. Metering Rod Arm 8. Pump Arm 9. Pump Link 10. Vacuum Piston Screw 11. Metering Rod (2) 12. Choke Shaft Lever Screw 13. Choke Shaft Lever 14. Choke Pulloff Bracket Screw 16. Choke Pulloff 17. Fast Idle Cam Screw 18. Float Pin 19. Venturi Cover Gasket 44. Venturi Cover Assembly 45. Venturi Cover Assembly 46. Venturi Cover Gasket 47. Venturi Cover Gasket 48. Venturi Cover Gasket 49. Check Ball (sarge) 36. Seat 37. Gasket Assembly 38. Needle 40. Float Pin Retainer 41. Float (2) 42. Float Pin 43. Main Metering Jet (2) 45. Venturi Cover Assembly 45. Venturi Cover Gasket 46. Venturi Cover Gasket 47. Venturi Assembly 48. Venturi Gasket 49. Check Ball (sarge) 50. Body Flange Screw (4) 51. Body Flange 52. Body Flange 53. Main Body Casting 54. E.G.R. Dump Valve Screv 55. E.G.R. Dump Valve/Bracket
2. Dust Cover 3. Dust Cover Gasket 4. Pump/Metering Rod Screws (2) 5. Pump/Metering Rod Washers (2) 6. Pump Counter Shaft 7. Metering Rod Arm 8. Pump Arm 9. Pump Link 10. Vacuum Piston Screw 11. Metering Rod (2) 12. Choke Shaft Lever Screw 13. Choke Shaft Lever Screw 14. Choke Pulloff Bracket Screw 16. Choke Pulloff Bracket Screw 16. Choke Pulloff Bracket Screw 17. Fast Idle Cam Screw 18. Fast Idle Cam Screw 19. Retainer 20. Throttle Connector 36. Seat 37. Gasket Assembly 38. Needle 40. Float Pin Retainer 41. Float (2) 42. Float Pin 43. Main Metering Jet (2) 44. Venturi Screw (2) 45. Venturi Cover Assembly 45. Venturi Cover Gasket 47. Venturi Assembly 48. Venturi Gasket 49. Check Ball (small) 50. Body Flange Screw (4) 51. Body Flange 52. Body Flange Gasket 53. Main Body Casting 54. E.G.R. Dump Valve/Bracket
2. Dust Cover 3. Dust Cover Gasket 4. Pump/ Metering Rod Screws (2) 5. Pump/Metering Rod Washers (2) 6. Pump Counter Shaft 7. Metering Rod Arm 8. Pump Arm 9. Pump Link 10. Vacuum Piston Screw 11. Metering Rod (2) 12. Choke Shaft Lever Screw 13. Choke Shaft Lever 14. Choke Pulloff Bracket Screw 16. Choke Pulloff Bracket Screw 18. Fast Idle Cam 19. Retainer 34. Plunger Assembly 35. Intake Check Ball (large) 36. Seat 37. Gasket Assembly 38. Needle 39. Baffle 40. Float Pin Retainer 41. Float (2) 42. Float Pin 43. Main Metering Jet (2) 44. Venturi Screw (2) 45. Venturi Cover Assembly 45. Venturi Cover Assembly 46. Venturi Cover Gasket 47. Venturi Assembly 48. Venturi Gasket 49. Check Ball (small) 50. Body Flange Screw (4) 51. Body Flange 52. Body Flange 53. Main Body Casting 54. E.G.R. Dump Valve Screv
2. Dust Cover 3. Dust Cover Gasket 4. Pump/Metering Rod Screws (2) 5. Pump/Metering Rod Washers (2) 6. Pump Counter Shaft 7. Metering Rod Arm 8. Pump Arm 9. Pump Link 10. Vacuum Piston Screw 11. Metering Rod (2) 12. Choke Shaft Lever Screw 13. Choke Shaft Lever Screw 14. Choke Pulloff Bracket Screw 16. Choke Pulloff Bracket Screw 17. Fast Idle Cam Screw 18. Pump Arm 19. Pump Link 10. Vacuum Piston Wetering Hod (2) 11. Metering Hod (2) 12. Choke Shaft Lever Screw 13. Choke Shaft Lever 14. Choke Pulloff Bracket Screw 15. Body Flange Gasket 16. Choke Pulloff Trast Idle Cam Screw 17. Fast Idle Cam Screw 18. Plunger Assembly 35. Intake Check Ball (large) 36. Seat 37. Gasket Assembly 40. Float Pin Retainer 40. Float Pin 41. Float (2) 42. Float Pin 43. Main Metering Jet (2) 44. Venturi Screw (2) 45. A. Venturi Cover Assembly 45. A. Venturi Cover Gasket 47. Venturi Gasket 48. Venturi Gasket 49. Check Ball (small) 50. Body Flange Screw (4) 51. Body Flange Gasket 53. Main Body Casting
2. Dust Cover 3. Dust Cover Gasket 4. Pump/Metering Rod Screws (2) 5. Pump/Metering Rod Washers (2) 6. Pump Counter Shaft 7. Metering Rod Arm 8. Pump Arm 9. Pump Link 10. Vacuum Piston Screw 11. Metering Rod (2) 12. Choke Shaft Lever Screw 13. Choke Shaft Lever Screw 14. Choke Pulloff Bracket Screw 16. Choke Pulloff Bracket Screw 36. Seat 37. Gasket Assembly 38. Needle 39. Baffile 40. Float Pin Retainer 41. Float (2) 42. Float Pin 43. Main Metering Jet (2) 44. Venturi Screw (2) 45. Venturi Cover Assembly 45. Venturi Cover Assembly 46. Venturi Cover Gasket 47. Venturi Assembly 48. Venturi Gasket 49. Check Ball (small) 50. Body Flange Screw (4) 51. Body Flange Screw (4) 52. Body Flange Gasket
2. Dust Cover 3. Dust Cover Gasket 4. Pump/Metering Rod Screws (2) 5. Pump/Metering Rod Washers (2) 6. Pump Counter Shaft 7. Metering Rod Arm 8. Pump Arm 9. Pump Link 10. Vacuum Piston Screw 11. Metering Rod (2) 12. Choke Shaft Lever Screw 13. Choke Pulloff Bracket Screw 16. Choke Pulloff 16. Choke Pulloff 17. Metering Rod Arm 18. Pump Arm 19. Pump Link 19. Pump Link 19. Vacuum Piston Spring 11. Metering Rod (2) 12. Choke Shaft Lever Screw 13. Choke Pulloff Bracket Screw 14. Plunger Assembly 35. Intake Check Ball (large) 36. Seat 37. Gasket Assembly 38. Needle 40. Float Pin Retainer 41. Float (2) 42. Float Pin 43. Main Metering Jet (2) 44. Venturi Screw (2) 45. Venturi Cover Assembly 45. Venturi Cover Assembly 46. Venturi Cover Gasket 47. Venturi Assembly 48. Venturi Gasket 49. Check Ball (small) 50. Body Flange Screw (4) 51. Body Flange Screket
2. Dust Cover 3. Dust Cover Gasket 4. Pump/Metering Rod Screws (2) 5. Pump/Metering Rod Washers (2) 6. Pump Counter Shaft 7. Metering Rod Arm 8. Pump Arm 9. Pump Link 10. Vacuum Piston Screw 11. Metering Rod (2) 12. Choke Shaft Lever Screw 13. Choke Shaft Lever Screw 14. Choke Pulloff Rod 15. Choke Pulloff Bracket Screw 34. Plunger Assembly 35. Intake Check Ball (large) 36. Seat 37. Gasket Assembly 38. Needle 39. Baffile 40. Float Pin Retainer 41. Float (2) 42. Float Pin 43. Main Metering Jet (2) 44. Venturi Screw (2) 45. Venturi Cover Assembly 45. Venturi Cover Gasket 47. Venturi Cover Gasket 47. Venturi Assembly 48. Venturi Gasket 49. Check Ball (small) 50. Body Flange Screw (4)
2. Dust Cover 34. Plunger Assembly 3. Dust Cover Gasket 35. Intake Check 4. Pump/Metering Rod Ball (large) 5. Pump/Metering Rod 36. Seat 6. Pump Counter Shaft 39. Baffle 7. Metering Rod Arm 40. Float Pin Retainer 8. Pump Arm 41. Float (2) 9. Pump Link 42. Float Pin 10. Vacuum Piston 43. Main Metering Jet (2) Screw 44. Venturi Cover Assembly 11. Metering Hod (2) 45. Venturi Cover Assembly (Altitude) 12. Choke Shaft Lever 46. Venturi Cover Gasket Screw 47. Venturi Assembly 48. Venturi Gasket 49. Chock Ball (small) 50. Rody Flange Screw (4) 50. Rody Flange Screw (4)
2. Dust Cover 3. Dust Cover Gasket 3. Dust Cover Gasket 4. Pump/Metering Rod Screws (2) 5. Pump/Metering Rod Washers (2) 6. Pump Counter Shaft 7. Metering Rod Arm 8. Pump Arm 9. Pump Link 10. Vacuum Piston Screw 11. Metering Rod (2) 12. Choke Shaft Lever Screw 13. Choke Shaft Lever 14. Choke Pulloff Rod 43. Plunger Assembly 35. Intake Check Ball (large) 36. Seat 37. Gasket Assembly 38. Needle 40. Float Pin Retainer 41. Float (2) 42. Float Pin 43. Main Metering Jet (2) 44. Venturi Screw (2) 45. A. Venturi Cover Assembly 45. Venturi Cover Gasket 47. Venturi Cover Gasket 47. Venturi Assembly 48. Venturi Gasket 49. Check Ball (small)
2. Dust Cover 3. Dust Cover Gasket 3. Dust Cover Gasket 4. Pump/Metering Rod Screws (2) 5. Pump/Metering Rod Washers (2) 6. Pump Counter Shaft 7. Metering Rod Arm 8. Pump Arm 9. Pump Link 10. Vacuum Piston Screw 11. Metering Hod (2) 12. Choke Shaft Lever Screw 13. Choke Shaft Lever 34. Plunger Assembly 35. Intake Check Ball (large) 36. Seat 37. Gasket Assembly 38. Needle 39. Baffle 40. Float Pin Retainer 41. Float (2) 42. Float Pin 43. Main Metering Jet (2) 44. Venturi Screw (2) 45. A. Venturi Cover Assembly 45. Venturi Cover Assembly 46. Venturi Cover Gasket 47. Venturi Assembly 48. Venturi Cover Gasket
2. Dust Cover 3. Dust Cover Gasket 4. Pump/Metering Rod Screws (2) 5. Pump/Metering Rod Washers (2) 6. Pump Counter Shaft 7. Metering Rod Arm 8. Pump Arm 9. Pump Link 10. Vacuum Piston Screw 11. Metering Rod (2) 12. Choke Shaft Lever Screw 34. Plunger Assembly 35. Intake Check Ball (large) 36. Seat 37. Gasket Assembly 38. Needle 40. Float Pin Retainer 41. Float (2) 42. Float Pin 43. Main Metering Jet (2) 44. Venturi Screw (2) 45. A. Venturi Cover Assembly 45. Venturi Cover Gasket 46. Venturi Over Gasket 47. Venturi Assembly
2. Dust Cover 3. Dust Cover Gasket 3. Dust Cover Gasket 4. Pump/Metering Rod Screws (2) 5. Pump/Metering Rod Washers (2) 6. Pump Counter Shaft 7. Metering Rod Arm 8. Pump Arm 9. Pump Link 10. Vacuum Piston Screw 11. Metering Rod (2) 12. Choke Shaft Lever 34. Plunger Assembly 35. Intake Check Ball (large) 36. Seat 37. Gasket Assembly 38. Needle 40. Float Pin Retainer 41. Float (2) 42. Float Pin 43. Main Metering Jet (2) 44. Venturi Screw (2) 45. Venturi Cover Assembly 45. Venturi Cover Assembly (Altitude)
2. Dust Cover 3. Dust Cover Gasket 4. Pump/Metering Rod Screws (2) 5. Pump/Metering Rod Washers (2) 6. Pump Counter Shaft 7. Metering Rod Arm 8. Pump Arm 9. Pump Link 10. Vacuum Piston Screw 11. Metering Rod Vacuum Piston Spring 11. Metering Rod (2) 34. Plunger Assembly Ball (large) Seat Sasket Assembly 37. Gasket Assembly 38. Needle 40. Float Pin Retainer 41. Float (2) 42. Float Pin 43. Main Metering Jet (2) 44. Venturi Screw (2) 45. Venturi Cover Assembly 45. Venturi Cover Assembly 45. Venturi Cover Assembly 46. Venturi Cover Assembly 47. Venturi Cover Assembly 48. Venturi Cover Assembly (Altitude)
2. Dust Cover 34. Plunger Assembly 3. Dust Cover Gasket 35. Intake Check 4. Pump/Metering Rod Ball (large) 5. Seat Seat 5. Pump/Metering Rod 37. Gasket Assembly Washers (2) 38. Needle 6. Pump Counter Shaft 39. Baffle 7. Metering Rod Arm 40. Float Pin Retainer 8. Pump Arm 41. Float (2) 9. Pump Link 42. Float Pin 10. Vacuum Piston 43. Main Metering Jet (2) Screw 44. Venturi Screw (2) 10A. Vacuum Piston 45. Venturi Cover Assembly
2. Dust Cover 3. Dust Cover Gasket 3. Dust Cover Gasket 4. Pump/Metering Rod Screws (2) 5. Pump/Metering Rod Washers (2) 6. Pump Counter Shaft 7. Metering Rod Arm 8. Pump Arm 40. Float Pin Retainer 8. Pump Arm 41. Float (2) 9. Pump Link 42. Float Pin 10. Vacuum Piston Screw 44. Venturi Screw (2)
2. Dust Cover 3. Dust Cover Gasket 3. Dust Cover Gasket 4. Pump/Metering Rod Screws (2) 5. Pump/Metering Rod Washers (2) 6. Pump Counter Shaft 7. Metering Rod Arm 8. Pump Arm 40. Float Pin Retainer 8. Pump Link 42. Float Pin 10. Vacuum Piston 43. Main Metering Jet (2)
2. Dust Cover 3. Dust Cover Gasket 3. Dust Cover Gasket 4. Pump/Metering Rod Screws (2) 5. Pump/Metering Rod Washers (2) 6. Pump Counter Shaft 7. Metering Rod Arm 8. Pump Arm 9. Pump Link 4. Plunger Assembly 35. Intake Check Ball (large) 36. Seat 37. Gasket Assembly 38. Needle 49. Float Pin Retainer 40. Float Pin Retainer 41. Float (2) 42. Float Pin
2. Dust Cover 3. Dust Cover Gasket 3. Dust Cover Gasket 4. Pump/Metering Rod Screws (2) 5. Pump/Metering Rod Washers (2) 6. Pump Counter Shaft 7. Metering Rod Arm 8. Pump Arm 34. Plunger Assembly 35. Intake Check Ball (large) 36. Seat 37. Gasket Assembly 38. Needle 39. Baffle 40. Float Pin Retainer 41. Float (2)
2. Dust Cover 34. Plunger Assembly 3. Dust Cover Gasket 35. Intake Check Ball (large) Screws (2) 36. Seat 5. Pump/Metering Rod Washers (2) 38. Needle 6. Pump Counter Shaft 39. Baffle 7. Metering Rod Arm 40. Float Pin Retainer
2. Dust Cover 34. Plunger Assembly 3. Dust Cover Gasket 35. Intake Check 4. Pump/Metering Rod Screws (2) 36. Seat 5. Pump/Metering Rod Washers (2) 38. Needle 6. Pump Counter Shaft 39. Baffle
2. Dust Cover 34. Plunger Assembly 3. Dust Cover Gasket 35. Intake Check 4. Pump/Metering Rod Screws (2) 36. Seat 5. Pump/Metering Rod Washers (2) 38. Needle
2. Dust Cover 34. Plunger Assembly 3. Dust Cover Gasket 35. Intake Check 4. Pump/Metering Rod Screws (2) 36. Seat 5. Pump/Metering Rod 37. Gasket Assembly
2. Dust Cover 34. Plunger Assembly 3. Dust Cover Gasket 35. Intake Check 4. Pump/Metering Rod Screws (2) 36. Seat
2. Dust Cover 34. Plunger Assembly 3. Dust Cover Gasket 35. Intake Check 4. Pump (Metering, Rod Ball (Jarge)
2. Dust Cover 34. Plunger Assembly 35. Intake Check

Follow step-by-step disassembly. Reassemble in reverse order. All references to specifications are found in the charts.

Cleaning must be done with carburetor disassembled. Soak parts in a good parts cleaner. Make certain the throttle bores are free of all carbon and grease deposits. Rinse in solvent. Use compressed air to clear out all passages. Do not soak rubber parts or float in solvent.

All adjustments are detailed in Adjustment Section.

NOTE: For some carburetors, specification data may not be available. Since the float level setting is an essential adjustment, it is recommended that float level setting be measured and recorded before dismantling the float assembly.

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ADJUSTMENT DATA

FIG. A FLOAT LEVEL ADJUSTMENT

- 1. INVERT MAIN BODY SO THAT ONLY WEIGHT OF FLOATS IS FORCING NEE-DLE AGAINST SEAT.
- 2. HOLD FINGER AGAINST RETAINER TO ASSURE PIN IS FULLY SEATED.
- MEASURE FROM THE SUR-FACE OF THE FUEL BOWL TO THE CROWN OF EACH FLOAT.
- 4. TO ADJUST, BEND TAB ON FLOAT ARM.

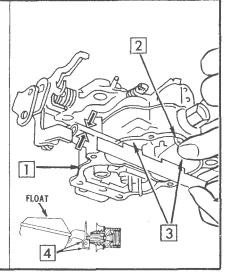


FIG. D BOWL VENT ADJUSTMENT

NOTE: PUMP TRAVEL AND CURB IDLE SPEED MUST BE PROPERLY SET BEFORE MAKING THIS ADJUSTMENT.

- 1. MEASURE BETWEEN TOP OF BOWL VENT VALVE AND SEAT.
- ADJUST TO SPECIFIED CLEARENCE BY BENDING THE BOWL VENT LEVER TAB.

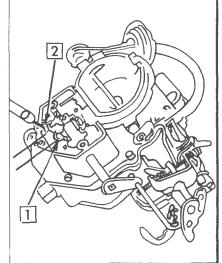
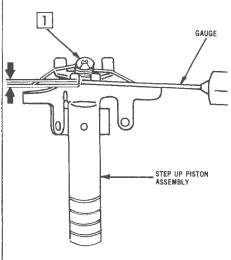


FIG. B STEP-UP PISTON ADJUSTMENT

STEP 1 QUALIFYING SETTING (78-79 MODELS)

NOTE: FOR THE FOLLOWING PROCEDURE, RECORD NUMBER OF SCREW TURNS AND DIRECTION TO OBTAIN FOLLOWING DIMENSION.

1. ADJUST GAP IN THE STEP-UP PISTON BY TURNING THE ADJUSTING SCREW TO OBTAIN SPECIFIED MEASUREMENT. INSTALL STEP-UP PISTON ASSEMBLY AND ROD LIFTER SCREW. PROCEED TO STEP II.



STEP II VACUUM SETTING
(ALL 79 AND EARLIER
MODELS)

NOTE: BACK OFF IDLE RPM SCREW UNTIL THROTTLE VALVES ARE COMPLETELY CLOSED.

- FULLY DEPRESS STEP-UP PISTON WHILE HOLDING MODERATE PRESSURE ON ROD LIFTER TAB, THEN TIGHTEN ROD LIFTER SCREW.
- 2. RELEASE PISTON AND ROD LIFTER, RESET ADJUSTING SCREW ON TOP OF STEP-UP PISTON TO ITS ORIGINAL POSITION AS RECORDED EARLIER UNDER QUALIFYING SETTING.

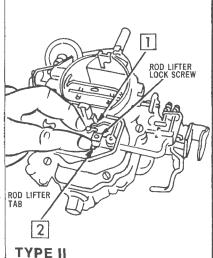
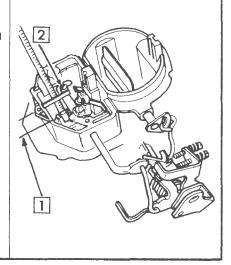


FIG. C PUMP TRAVEL

NOTE:PLACE PUMP LIMK IN OUTER HOLE OF PUMP ARM AND TURN CURB IDLE SCREW TWO FULL TURNS CLOCKWISE AFTER IT JUST CONTACTS STOP. HOLD THROTTLE IN CLOSE POSITION

- MEASURE FROM THE TOP OF ACCELERATOR PUMP SHAFT TO TOP OF BOWL COVER.
- TO ADJUST, LOOSEN PUMP SHAFT LOCK SCREW AND ROTATE SLEEVE UNTIL PROPER DISTANCE IS OBTAINED.

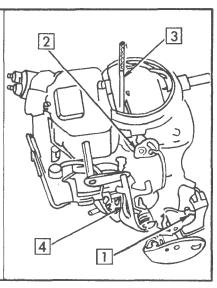
CHRYSLER MODELS:IF PUMP TRAVEL IS CHANGED, BOWL VENT ADJUSTMENT MUST BE RESET.



TYPE I

FIG. E UNLOADER

- 1. HOLD THROTTLE VALVE IN WIDE OPEN POSITION,
- 2. LIGHTLY CLOSE CONTROL LEVER TO MOVE CHOKE VALVE TOWARD CLOSED POSITION.
- 3. MEASURE BETWEEN TOP OF CHOKE VALVE AND AIR HORN WALL.
- 4. ADJUST BY BENDING TANG ON THROTTLE LEVER.



ADJUSTMENT DATA (CONT'D)

FIG. F AUTO CHOKE

1. ROTATE COVER
AGAINST SPRING
TENSION. ALIGN INDEX
MARK TO SPECIFIED
SETTING ON CHOKE
HOUSING.

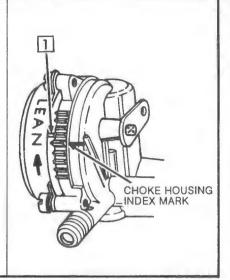


FIG. H FAST IDLE LINK

- PLACE FAST IDLE SPEED SCREW ON APPROPRIATE STEP OF CAM.
- MOVE CHOKE VALVE TOWARD CLOSED POSI-TION WITH LIGHT PRES-SURE ON CHOKE SHAFT LEVER.
- MEASURE BETWEEN UPPER EDGE OF CHOKE VALVE AND INNER WALL OF AIR HORN.
- 4. TO ADJUST, BEND CHOKE LINK.

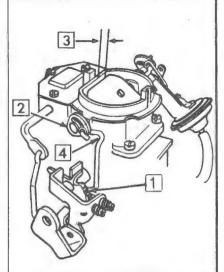


FIG. G CHOKE DIAPHGRAM LINK (CHOKE PULL OFF)

NOTE:AMER. MOTORS ONLY-ROTATE CHOKE COVER 90° RICH.

- APPLY AT LEAST 15" OF VACUUM FROM AN EXTER-NAL SOURCE TO CHOKE DIAPHRAGM ASSEMBLY.
- MEASURE AS SPECIFIED BETWEEN TOP EDGE OF CHOKE VALVE AND WALL OF AIR HORN.
- TO ADJUST, BEND CHOKE LINK AS REQUIRED.

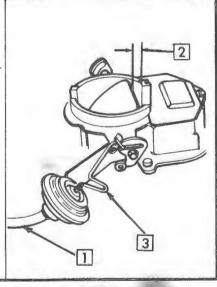
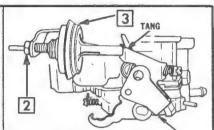


FIG. I DASHPOT (VACUUM THROTTLE POSITIONER)

NOTE: SOME MODELS USE VACUUM THROTTLE POSITIONER; OTHERS USE THROTTLE SOLENOID. REFER TO SHOP MANUAL OR ENGINE DECAL TO A DJUST THROTTLE SOLENOID.

- 1. MANUALLY POSITION THROTTLE LEVER TO 2500 RPM.
- 2. LOOSEN LOCK NUT.



7

3. ROTATE POSITIONER UNTIL STEM JUST CONTACTS TANG. RELEASE THROTTLE LEVER AND SLOWLY ROTATE POSITIONER TO DECREASE ENGINE SPEED UNTIL A SUDDEN DROP OCCURS (ABOVE 1000 RPM). NOW TURN POSITIONER IN THE DECREASING DIRECTION AN ADDITIONAL 1/4 TURN, AND TIGHTEN LOCK NUT.

PUMP CHECK BALL LOCATION

NOTE: CHECK BALLS MUST BE INSTALLED IN THEIR PROPER LOCATIONS. FAILURE TO DO SO WILL CAUSE HARD STARTING AND OR INABILITY TO ACCELERATE.

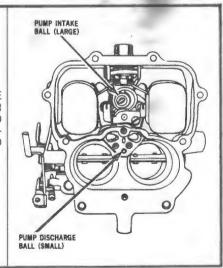
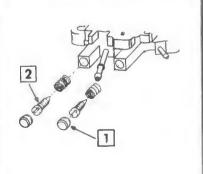


FIG. J REMOVAL OF IDLE MIXTURE PLUGS & SCREWS

- 1. DRILL SMALL HOLE IN CENTER OF EACH PLUG. USE AN APPROPRIATE PULLER OR TOOL SUCH AS A BENT PICK TO REMOVE BOTH PLUGS.
- 2. TO REMOVE MIXTURE SCREWS, MARK POSITION THEN TURN IN TO SEAT LIGHTLY, TURN OUT COUNTING NUMBER OF TURNS TO INDEX MARK. RECORD & REMOVE.



FOOTNOTES

1.	Use	Gauge	Notch	CT109-55.

2. Use Gauge Notch CT109-57.
3. Use Gauge Notch CT109-62.
5. Throttle fully closed.
6. California Setting 600 R.P.M.
7. AMC only with Idle speed set and throttle lever in Idle position push dashpot plunger into end of travel. Check clearance between throttle lever and end of plunger. Clearance must be as specified (see specification chart). To adjust, rotate dashpot in bracket.

8. Spring staged Choke Adjustment. 9. See Decal in Engine Compartment.

10. Automatically-Thermostatically controlled with fixed setting.

11. Adjust with Choke Valve wide open.

ABBREVIATIONS

E.C.S.

(A) or A/T	Automatic Transmission	Exc.	Except
(M) or M/T	Manual Transmission	Н	Set Idle Speed screw on high cam.
A.C.	Air Condition	1	Align Idle Speed screw with Index mark on cam.
Cal.	California	L	Set Idle speed screw on low cam against shoulder
Can.	Canada		of second.
C.A.P.	Clean Air Package	M.D.	Medium Duty
CI	Install rod in center of hole of throttle shaft and	M.H.	Motor Home
	inner hole of pump lever.	0	Install rod in outer hole of throttle shaft.
CO	Install rod in center hole of throttle shaft and outer	Reg.	Regular
	hole of pump lever.	S	Set Idle speed screw on second cam against

W/O

shoulder of first.

Without

Install rod in center of hole in throttle shaft.

Emission Control System

SPECIFICATIONS BY APPLICATION

	SPI	CIF	Step-Up	ION	2 01	AP		ATTO	IN				
	.*	Float Level	Piston Adjust.	Pump Travei	Bowl Vent	Un- loader	Auto. Choke Setting	Choke Diaph. Link	Dash-	Fast Link	Throttle Valve	1d	le Speed
Years	MODEL	Fig. A	Fig. B	Fig. C	Fig. D	Fig. E	Fig. F	Fig. G	pot Fig. I	Fig. H	Clear	Hot	Fast
	YSLER—Jiffy Kit #674A					,							
1977	318 Eng. — Export — Export	1/4 ² 1/4 ²	_	1/2	_	9/32 9/32	_	9/64	_	5/64 5/32	_		
1976	— Export 318 Eng. — A.T. — Less Cal. Or Station Wagon	1/42	_	1/2	_	9/32	_	9/64	See text	5/64 S		•	*
1370	— Cal.	1/42	_	1/2 1/2	_	31/32 5/16	_	5/64 7/64	See text	5/64 5/64	=	750 750	1500 S 1500 S
	— Station Wagon — M.T.	1/42	_	15/32 1/2	_	5/16 9/32		7/64 1/8	See text See text	5/64 5/64 S	_	750 750	1500 S 1500 S
1975	318 Eng. — A.T. — Less Cal. Or Can. — Early — Late	1/4 ² 1/4 ²		1/2	-	5/16		7/64	See text	5/64 S	_	650	1500 S
	— Cal.	1/42	-	1/2	_	5/16 5/16	_	5/64 7/64	See text See text	5/64 S 5/64 S	=	750 750	1500 S 1500 S
DOD	— A.T.—Can.; M.T. All	1/42	_	1/2	_	9/32	_	1/8	See text	5/64 S		750	1500 S
1977	GE—Jiffy Kit #674A	1/42		1./0		0./20		0.00	T 1	5.404	1	1.	
19//	318 Eng. — Export — Export	1/4 ² 1/4 ²	-	1/2 1/2	_	9/32 9/32	_	9/64		5/64 5/32	_	:	
1976	318 Eng. — A.T. — Less Cal. — Cal.	1/4 ² 1/4 ²	_	1/2 1/2	_	31/32 5/16	_	5/64 7/64	See text See text	5/64 5/64	_	750 750	1500 S 1500 S
	— Reg. Fuel, Air Pump — M.T.	1/42	_	15/32	-	5/16	_	7/64	See text	5/64	-	750	1500 S
1975	318 Eng. — A.T. — Less Cal. — Early	1/42		1/2	_	9/32 5/16	_	1/8 7/64	See text	5/64 S	-	750 650	1500 S
	— Late — Cal.	1/42	_	1/2 1/2	=	5/16 5/16	_	5/64 7/64	See text	5/64 S 5/64 S	_	750 750	1500 S 1500 S
1074	— M.T.; Can.—A.T.	1/42		1/2		9/32	_	1/8	See text	5/64 S	_	750	1500 S
1974	318 Eng.—A.T.— (Exc. Cal.—Late; Export) — (Cal.—Late; Export) — M.T.— (Exc. Export)—	1/4 ² 1/4 ²	_	1/2 1/2	_	9/32 9/32	=	7/64 7/64	=	3/32 3/32	=	750 —	1500
	Carb. 6464, 6466 Carb 8009	1/4 ² 1/4 ²	-	1/2	-	9/32	_	9/64	******	3/32	-	750	1700
	— (Export)	1/42		1/2 1/2	_	9/32 9/32	_	9/64 5/32	_	3/32 3/32		_	_
DOD	GE TRUCK—Jiffy Kit #674A												
1979	318 Eng. — M.T.	1/42		1/2		5/16		5/64	See text	5/64	_	750	1500
1978	— A.T.— M.T.	1/42	mine	1/2		5/16		5/64	See text	5/64	_	750	1500
1977	318 Eng. — A.T. — Can.	1/4 ² 1/4 ²	=	1/2 1/2	_ '	9/32 9/32	_	9/64 1/8	See text	5/64 5/64	_	750 750	1500 1500
	— Calif. — M.T.	1/42	=	1/2	_	5/16 9/32		5/32 1/8	See text	5/64 5/64	_	750 750	1500 1500
	— Can. — Calif.	1/42	_	1/2	_	9/32	194	5/64	See text	5/64 5/64	_	750 750	1600 1500
	— High Altitude	1/42	_	1/2		19/64	-	7/64	See text	5/64	_	700	1500
1976	318 Eng. — 100-300 Series — A.T. — Carb. 6537	1/42	_	1/2	_	9/32		7/64	-	3/32	_ "	-	was
	— Carb. 8081, 8108 — Carb. 8112	1/42	=	1/2 1/2	_	5/16 5/16	_	5/32 7/64	See text	5/64 S 1/16	_	9	1500 1500
	— Carb. 8113 — Carb. 8121	1/42	=	1/2 1/2	_	5/16 5/16	_	1/8 1/16		1/16 1/1 6	_	9	1500 1500
	— Carb. 8146	1/42	_	1/2		9/32	-	1/16	-	1/16	_	9	1600
	— M.T.—Carb. 6536 — Carb. 8082, 8085	1/42	=	1/2	_	9/32 9/32	_	5/32 2/64	See text	3/32 5/64 S	_	_	1600 1500
	— Carb. 8115 — Carb. 8147	1/42		1/2	_	9/32 5/16	-	1/8	See text	1/16	_	9	1500 1500
1075	—500-600 Series	1/42	_	1/2		9/32		-	-	1		700	1900
1975	318 Eng.—L.D.— (Exc. 100-300 Series — M.T.) — 100-300 Series — M.T.	1/42	_	1/2 1/2	_	5/16 5/16		1/8 7/64	See text	5/64 5/64	_	_	_
	318-1 Eng. — M.D. — A.T.—Less Cal. Or Can. — Cal.	1/42	=	1/2 1/2	_	9/32 5/16	=	7/64 1/32	See text	57 32 5 764	_	_	_
	— Can. — M.T.—Less Cal. Or Can.	1/42	-	1/2	-	5/16	-	5/64	See text	5/64	-	-	-
	— Carb. 6536 — Carb. 8020	1/42	_	1/2 1/2	_	9/32 5/16	3	5/32 1/8	See text	3/32 5/64	_	_	_
	—Cal. or Can. 318-3 Eng.—H.D.—Less Cal.	1/42		1/2	*****	9/32	-	1/8	See text	5/64 1			_
	—Cal.	1/42	Ξ	1/2 1/2	_	9/32 9/32	_	7/64	See text	5/64		700	1900
1974	318-1 Eng. — M.D. — (Exc. A.T. — Less Cal.) — A.T. — Less Cal.	1/42	Ξ	1/2 1/2	_	9/32 9/32	~~~	5/32 7/64	=	3/32 3/32	_		_
	318-3 H.D.; 361 Eng.	1/42	_	1/2	_	9/32	-	B2-		1	_	700	1900
PLYN	MOUTH—Jiffy Kit #674A	-				2							
1977	318 Eng. — Export — Export	1/4 ² 1/4 ²	_	1/2 1/2	_	9/32 9/32	_	9/64	_	5/64 5/32			
1976	318 Eng.—A.T.—Less Cai.	1/42		1/2	_	31/32	_	5/64	See text	5/64		750	1500 S
	— Cal. — w/o Unleaded Fuel	1/42	_	1/2 15/32	_	5/16	_	7/64 7/64	See text	5/64 5/64 S	_	750 750	1500 S 1500 S
1975	M.T. 318 Eng A.T Less Cal., Can Early; Export	1/42	_	1/2	_	9/32 5/16	_	1/8	See text	5/64 S	_	750 650	1500 S 1500 S
	- Late; Export	1/42	_	1/2	_	5/16 5/16	_	5/64 7/64	See text See text	5/64 S 5/64 S	_	750 750	1500 S 1500 S
	M.T.; Can.	1/42		1/2		9/32		1/8	See text	5/64 S		750	1500 S
1974	318 Eng. — A.T. — (Exc. Cal. — Late) — Cal. — Late	1/4 ² 1/4 ²	_	1/2 1/2	_	9/32 9/32	_	7/64 7/64	=	3/32 3/32	_	750	1500
	— M.T. — Less Cal. — Cal.	1/42	_	1/2 1/2	_	9/32 9/32	-	9/64 9/64		3/32 3/32	_	750	1700
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SPECIFICATIONS BY APPLICATION Choke Diaph. Link Fig. G Step-Up Piston Auto. Choke idle Speed Throttle Pump Float Un-Dash-Fast Level Fig. A Adjust. Fig. B Travel Fig. C Setting Fig. F Link Fig. H Vent loader Pot Fig. I Year MODEL Hot Fast Fig. D Fig. E Clear AMC—Jiffy Kit -918A 258 Eng.—A.T.—Fed. 1980 2 Rich 1/8 600 1/42 1/32 15/32 15/32 9/32 3/32 1979 258 Eng. - A.T. 1/42 9/32 1 Rich 9/64 7/64 700 1600 - M.T.- High Altitude 1/42 33/64 9/32 1 Rich 5/32 7/64 1500 - A.T. - Calif. 1/42 1/32 15/32 9/32 1 Rich 9/64 7/64 1600 - A.T. - High Altitude 1/42 1/32 17/32 9/32 1 Rich 5/32 7/64 1600 1/42 1978 258 Eng. — A.T. 3/64 1/2 9/32 Index 5/32 __ 7/64 700 1600 - M.T. 1/42 3/64 33/64 9/32 1 Rich 1/8 3/32 750 1500 1977 258 Eng. - A.T. - Less Cal. 1/42 1/25 2 Rich 600 1600 5/32 1/8 1/32 9/32 7/647 1/42 1/25 7/647 -Cal. 1/32 _ 9/32 2 Rich 5/32 7/64 700 1600 — M.T. 1/42 1/25 1500 9/32 7/647 600 1/32 1 Rich 1/8 3/32 1976 258 Eng. - A.T. 1/42 3/64 1/25 1/4 2 Rich 1/8 7/647 3/32 S 7007 1700 _ 1/25 1/4 -M.T. 1/42 3/64 1 Rich 7/647 850 1700 1/8 3/32 S JEEP—Jiffy Kit -918A 258 Eng.—A.T.—Fed 258 Eng.—A.T.—M.T. 1980 1/42 1/32 15/32 9/32 2 Rich 1/8 3/32 1850 600 1979 1/42 7/16 2 Rich 1700 1/32 9/32 1/8 3/32 750 — A.T. 1/42 9/32 7/64 _ 700 1600 1/32 15/32 1 Rich 9/64 _ - M.T. 1/42 _ 1/32 _ 9/32 1 Rich 5/32 1500 33/64 7/64 750 _ 1/42 - A.T. - Calif. 1/32 15/32 9/32 1 Rich 9/64 _ 7/64 _ 700 1600 - M.T. - Calif. 1/42 1/32 33/64 9/32 1 Rich 5/32 7/64 750 1500 1978-77 258 Eng. 1/4 1/32 7/16 9/32 2 Rich 3/32 650 1650 9/64 CHRYSLER—Jiffy Kit -927A 225 Eng. - A.T. 1/42 1/32 1/2 5/64 9/32 3/32 5/64 1600 1/42 _ 1500 1/32 1/2 5/64 9/32 7/64 _ 5/64 318 Eng. - A.T. 1/42 1/32 1/2 1500 5/64 9/32 _ 9/64 -5/64 ----M.T.1/42 1/32 9/32 1400 1/2 5/64 5/32 5/64 1977 225 Eng. - A.T. 1/42 See Fig. 2 750 1600 15/32 9/32 7/64 5/64 ---_ - Calif. 1/42 See Fig. 2 15/32 9/32 1/8 5/64 850 1700 -M.T.1/42 See Fig. 2 9/32 3/32 5/64 750 15/32 1600 — Calif 1/42 See Fig. 2 15/32 9/32 1/8 5/64 800 1600 318 Eng. -- A.T. #(8126S) _ _ 1/42 ____ _ See Fig. 2 15/32 5/16 7/64 5/64 850 1500 #(8094S) 1/42 See Fig. 2 1/2 5/16 5/64 5/64 700 1400 1/42 15/32 -- Calif. See Fig. 2 5/16 7/64 5/64 850 1500 See Fig. 2 - M.T. 1/42 15/32 5/64 5/16 1/8 700 1400 DODGE-Jiffy Kit -927A 225 Eng. - A.T. #(8198-8199) 1979 1/42 1/32 5/64 9/32 3/32 5/64 1600 1978 225 Eng. - A.T. 1/42 1/32 5/64 9/32 3/32 5/64 1600 -- M.T. 5/64 9/32 _ 7/64 5/64 1500 318 Eng. — A.T. 1/42 1/32 5/64 9/32 9/64 _ 5/64 _ 1500 5/64 9/32 5/32 5/64 1400 See Fig. 2 See Fig. 2 1977 225 Eng. — A.T. 1/42 9/32 7/64 750 5/64 1600 _ -- Calif. 15/32 9/32 1/8 _ 5/64 850 1700 - M.T. 1/42 See Fig. 2 9/32 15/32 3/32 _ 5/64 750 1600 - Calif. See Fig. 2 9/32 1/8 5/64 800 1600

979	225 Eng. — A.T. — Calif.	1/42	See Fig 2	1/2	_	9/32	_	7/64	-	5/64	1 -	800	1400
	— M.T. — Calif.	PAR.	See Fig. 2	1/2	_	9/32		7/64	_	5/64	1 -	800	1600
	318 Eng. — A.T.	1/42	See Fig. 2	1/2	_	9/32	-	7/64	_	5/64	_	680	1500
	— M.T.	1/42	See Pa 2	1/2	_	9/32	_	7/64	_	5/64	_	680	1400
978	225 Eng. — A.T. & M.T.	1742	1/32	1/2	_	9/32		1/8	_	5/64			1500
	— Calif	1/42	1/32	1/2		9/32	_	1/8	_	5/64			1500
	318 Eng. — A.T.	1/42	1/32	1/2	_	5/16	_	7/64	_	5/64			1500
	— M.T.	1/42	1/32	1/2	_	5/16	_	7/64	-	5/64	_	•	1500
977	225 Eng. — A.T. & M.T.	1/42	1/32	1/2	_	3/8	-	3/32		5/64			1500

1979	225 Eng.—A.T. #(8198-8199)	1/42	1/32	1/2	5/64	9/32	_	3/32	_	5/64	_		1600
1978	225 Eng. — A.T. — M.T. 318 Eng. — A.T. — M.T.	174 ² 1/4 ² 1/4 ²	1/32 1/32 4/32 1/32	1/2 1/2 1/2 1/2	5/64 5/64 5/64 5/64	9/32 9/32 9/32 9/32		3/32 7/64 9/64 5/32		5/64 5/64 5/64 5/64		0 e v	1600 1500 1500 1400
977	225 Eng. — A.T. — Calif. — M.T. — Calif.	1/4 ² 1/4 ² 1/4 ²	See Fig. 2 See Fig. 2 See Fig. 2 See Fig. 2	15/32 15/32	- - -	9/32 9/32 9/32 9/32		7/64 1/8 3/32 1/8		5/64 5/64 5/64 5/64		750 850 750 800	1600 1700 1600 1600

980	258 Eng. All A.T. —M.T.	1/42	1/32 1/32	33/64 33/64	-	9/32 9/32	2 Rich 1 Rich	9/64 5/32	See Text See Text	3/32 3/32	=	600 700	1850 1700
	. ()												